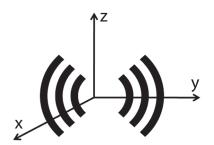
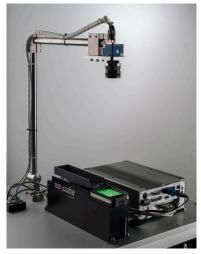


SmartSight

Intelligent Visual Part Detection System for Asycube Flexible Feeders



3-Axis Vibration Technology Innovation by asyril









Advantages

- ► **Fast integration**: direct output of part coordinates to the robot, fully automatic control of feeder vibrations and part detection
- Quick setup and reduced development times: get started immediately on your application
- ► Attractive, highly competitive system costs as up to 7 cameras and 7 Asycube feeders can be controlled with a single SmartSight control unit
- ► **Software based on market standard**: proven industrial vision library
- ▶ Intuitive teaching and configuration with Asyril's control software
- Compatible with any Asycube vibrating platform
- Compatible with any PLC & industrial robot brand

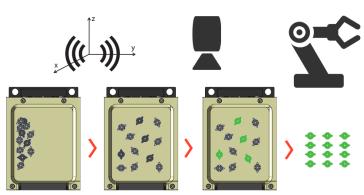


SmartSight

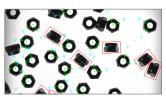
Intelligent Visual Part Detection System for Asycube Flexible Feeders

How it works

- SmartSight describes Asyril's intelligent visual part detection system, ensuring straightforward integration of any Asycube vibrating platform with any industrial robot brand. Comprising Asyril's powerful visual part detection software, an industrial control PC as well as an optimally configured vision kit including camera, lens and all necessary cabling, SmartSight makes the implementation of high performance flexible feeding systems straightforward.
- SmartSight automatically controls the part movements on the feeder (Asycube) as well as the part supply (hopper) based on the vision system feedback about the part locations and quantity.
- Homogeneous parts separation and orientation using Asyril's innovative 3-Axis Vibration Technology
- 2. Detection of correctly oriented parts by asyril SmartSight vision system
- 3. Part pick from platform and assembly by robot



Application Example



Detection of part location, orientation as well



Define part gripper geometry and exclusion zones to avoid collisions

	Reason	Accepted	Theta	Z	Y	X	ID
	None	True	-2.7587	0.00000	-19.70763	-6.65635	00
	None	True	-0.9375	0.00000	15.70434	27.59823	01
	None	True	-1.2982	0.00000	-25.51491	10.84061	02
	Detection	False	1.1948	0.00000	-1.86138	-22.84455	03
ī	Detection	False	0.6342	0.00000	-5.75551	-19.56992	04
ī	Detection	False	-0.2781	0.00000	16.56145	-18.67354	05
ï	Detection	False	1.3469	0.00000	10.49035	18.06766	06
	None	True	-1.5540	0.00000	-2.42469	33.06099	07
ï	Detection	False	-0.7126	0.00000	-5.61627	6.40942	80
ï	Detection	False	-0.5659	0.00000	-15.43261	17.34833	09
ï	Detection	False	0.8697	0.00000	8.53149	23.41986	10
	None	True	-0.6446	0.00000	-19.64231	-21.64968	11
ï	Detection	False	0.0165	0.00000	-10.81606	-5.90521	12
	None	True	2.8331	0.00000	-27.79240	-0.92245	13
	None	True	-1.3312	0.00000	-5.81890	26.44599	14
	None	True	-3.0939	0.00000	-0.87440	1.07374	15
	None	True	-0.3062	0.00000	-13.31599	28.43890	16
	None	True	0.2238	0.00000	10.50325	31.95419	17
	None	True	0.5090	0.00000	-20.33318	25.89691	18
	None	True	-1.0006	0.00000	2.58262	27.98882	19
	None	True	1.2693	0.00000	8.33166	-7.16431	20
	None	True	0.0525	0.00000	5.99004	5.71722	21
	None	True	-2.0179	0.00000	14.65096	7.21025	22
				""			4

Coordinates of accepted parts are easily output to any industrial robot

About Asyril

- Asyril develops, produces and markets high performance flexible feeding systems for parts and components from <0.1 up to 150 mm in size. Our innovative 3-axis vibration technology can handle bulk parts of any geometry and allows for extremely gentle part feeding.
- Asyril's key competences and extensive know-how encompass all three sub-domains of modern part feeding systems: vibration technology, industrial vision and precision robotics. This unique focus combined with our many years of experience enable us to deliver superior, innovative flexible feeding systems for today's and tomorrow automation challenges.

Specifications

FEATURES

Compatible with all m	aterials & component geometries
Component position a	nd orientation recognition (x, y , pitch/toss)
Simple recipe changed	over and new parts programming
Integrated calibration	procedure
Power supply :	24 V
Communication :	TCP / IP

Working Distance

STANDARD RESOLUTION (1.6 MPX)

Feeder	Large	Distance	Close Distance		
	[mm]	[~inches]	[mm]	[~inches]	
Asycube 530	1520	~ 59.8	800	~ 31.5	
Asycube 380	1060	~ 41.7	570	~ 22.4	
Asycube 240	860	~ 33.9	510	~ 20.1	
Asycube 80	730	~ 28.7	380	~ 15.0	
Asycube 50	490	~ 19.3			

HIGH RESOLUTION (5 MPX)

Feeder	Large	Distance	Close Distance		
	[mm]	[~inches]	[mm]	[~inches]	
Asycube 530	1320	~ 52.0	840	~ 33.1	
Asycube 380	980	~ 38.6	610	~ 24.0	
Asycube 240	840	~ 33.1	600	~ 23.6	
Asycube 80	800	~ 31.5	430	~ 16.9	
Asycube 50	580	~ 22.8	300	~ 11.8	
Asycube 50, Petit champ de vision			390	~15.4	

VERY HIGH RESOLUTION (12 MPX)

Feeder	Large	Distance	Close Distance		
	[mm]	[~inches]	[mm]	[~inches]	
Asycube 530	1280	~ 50.4	890	~ 35.0	
Asycube 380	900	~ 34.4	640	~ 25.2	
Asycube 240	760	~ 29.9	530	~ 20.9	
Asycube 80			540	~ 21.3	
Asycube 50			370	~ 14.6	

Options

Connect and control up to 7 Asycube feeders & 7 cameras with a single control unit			
Alternative camera configurations	control part presence, position in gripper, detection of the placement area		
Camera	standard resolution (1.6 Mpx) high resolution (5 Mpx) very high resolution (12 Mpx)		
Coaxial frontlight	backlight integrated in Asycube feeding platform		
Calibration plates	for optics and robot		

Contact

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